

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	15.05.13	Job No.:	RD15-837-01	ADR Yes/No:	Y	ADR Date:	15.05.13	ECN #:	15- 571
Product No.:	D117-837			Created By:	RF	Approved By:			
Product Name:	Heli-Utility-Basket			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	15/05/26
Production Manager / Coord.	Y	MP / MF	15/05/26
Purchasing Manager / Purchasing Coord.	N	LL / CL	
Production Engineering Coord.	Y	DD / JLM	15/05/26
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	15/05/26
QC Coordinator	Y	PD	15/05/26
Customer Support	Y	SW / LM	15/05/26
Customer Technical Support	Y	MB / HS	15/05/26
Marketing	Y	KO / SL	15/05/26
Sales Support Manager	Y	CP	15/05/26

Reason for Change:

For customer request created a DSI to correct alignment issue.

Documents Affected:

- MDL-D117-837 Rev. I
- DSI 9724 Rev. A
- D5253 Rev. A

IF APPLICABLE: NCR: 15-5016 PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY

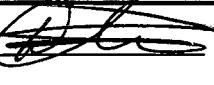
#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Send DSI 9724-011 Kit to GSH	15/06/01
2	Notify Eurocopter France	N	NP		
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	RF	MDL-D117-837 Rev. I	15/05/26
7	Update Document Record (DR)	N			
8	Update Product Compatatability Matrix	Y			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		15.05.26
12	Update Product Specification Files (Bluefiles)	Y	KJ	Add DSI 9724	15.05.26
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		15.05.26
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		15.05.26
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#158	15.05.26
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-837-011 now CHG 006	15.05.26
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		15.05.26
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		15.05.26
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ	Add DSI	15.05.26
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		15.05.26
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- Updated/Create BOM/routing per above drawings.
- D117-837-011 Kit now @ CHG 006, DSI 9724-011 @ CHG 001, D117-837-111 @ CHG 003
- Add a DSI 9724-011 Kit to existing D117-837-111 Kits in stock.
- Look at tooling for D4784-041 baskets to straighten out bottom frames after welding so that quick release feature is functional.

ECN Verified & Complete: 

Date: JUN 08 2015